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TO ALL EXEC 90 BUILDERS  
with  
RI 162 ENGINE SERIAL NUMBERS 5175 TO 5203, 5206 AND 5207  
EXEC 90 MANDATORY COMPLIANCE BULLETIN M-08

**THIS BULLETIN IS MANDATORY AND MUST BE COMPLIED WITH**

History: RotorWay International recently experienced a broken intake valve. Close examination revealed that the valve stem surface finish was not up to specifications, which resulted in premature valve guide bore elongation and subsequent valve fatigue.

Action: The valve stems should be polished to attain the correct finish. Two options are available to remedy this potential valve problem. They are as follows:

- 1) Remove both cylinder heads from your engine and send them via UPS Ground, freight collect to RotorWay International. We will disassemble the heads, re-work the valves and guides as needed, re-assemble the heads and return them with all components necessary for normal reinstallation at no charge to you, return freight pre-paid.
- 2) Return the complete engine to RotorWay, securely crated, via truck at your expense. RotorWay will charge you \$265.00 for removal and replacement of the cylinder heads and a dyno test run that provides absolute valvetrain adjustment. RotorWay will return the crated engine, freight pre-paid via Consolidated Freightways.

Either option must first be scheduled with customer service for your satisfaction (602) 278-8899.